

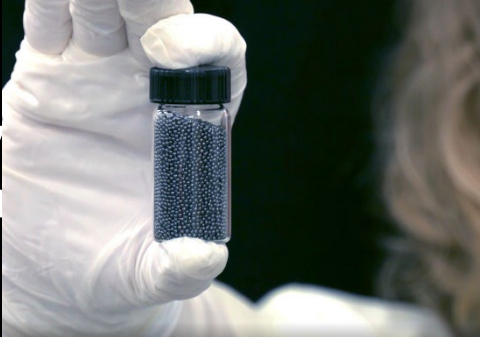


Reactor Developer Perspectives on Opportunities for Improvement

*NRIC-NEI-EPRI Nuclear
Quality Assurance Challenges Workshop*

Abbey J. Donahue, PE
Chief Engineer BANR

12/5/2024



BWX Technologies employs nuclear technology to solve some of the world's most important problems

OUR MISSION

- Global Security
- Clean Energy
- Nuclear Medicine
- Space Exploration
- Environmental Remediation

\$2.5B

2023 Revenues

415

Reactors delivered for
Naval Nuclear Power

300+

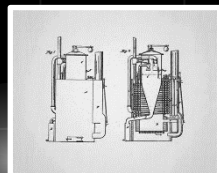
Commercial nuclear
steam generators

7,800+

Employees

165-Year History of Innovation

75-Year History of Nuclear Technology



1856
Stephen Wilcox
patented the water
tube boiler

1953
Designed and
fabricated
components for
the world's first
nuclear powered
submarine the
USS Nautilus



2015
Delivered the
400th nuclear
core to the U.S.
Navy

2017
Awarded NASA
Nuclear Thermal
Propulsion
Reactor Design
contract



2019
Awarded first
Columbia-class
contract

2018
Entered the
nuclear medicine
market



2020
Awarded Savannah
River Site contract



2022
DoD contract to build
Pele the first microreactor
in the United States



2023
BWXT to provide
nuclear reactor
engine and fuel for
DARPA NASA
DRACO space
project

NON-NUCLEAR

NUCLEAR

BWXT ERA

60+ Years of Commercial Nuclear Power Experience

#1 Supplier & Sole Manufacturer

of large nuclear components
in North America

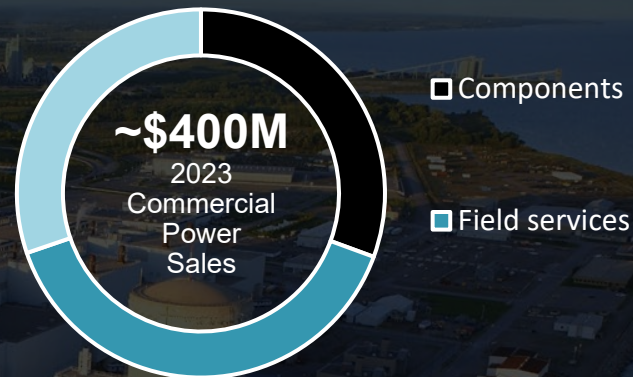
Strong
customer relationships

Developer of CANDU
**On-Power
Refueling
Technology**

1 of 2

Fuel manufacturers in
the Canadian market

Specialized
Field services capabilities



Recurring Installed Base

- CANDU fuel
- Fuel handling
- Inspection & maintenance services
- Waste containers
- Engineering services
- Field services

Original Equipment Life Extension / New Build / SMR

- Steam generators
- Reactor pressure vessels
- Heat exchangers
- Specialty reactor components
- Waste containers
- Engineering services
- Field services

Paper Reactor Memo by Admiral Hyman Rickover

The Journal of Reactor Science and Technology, Volume 3, No. 3

Academic reactor:

- It is simple.
- It is small.
- It is cheap.
- It is light.
- It can be built very quickly.
- It is very flexible in purpose.
- Very little development is required.
- Mostly “off-the-shelf” components.
- The reactor is in development; not being built.

Practical reactor:

- It is being built now.
- It is behind schedule.
- Requires immense development.
- It is very expensive.
- It takes a long time to build
- It is large.
- It is heavy.
- It is complicated.

Making the Academic a Reality



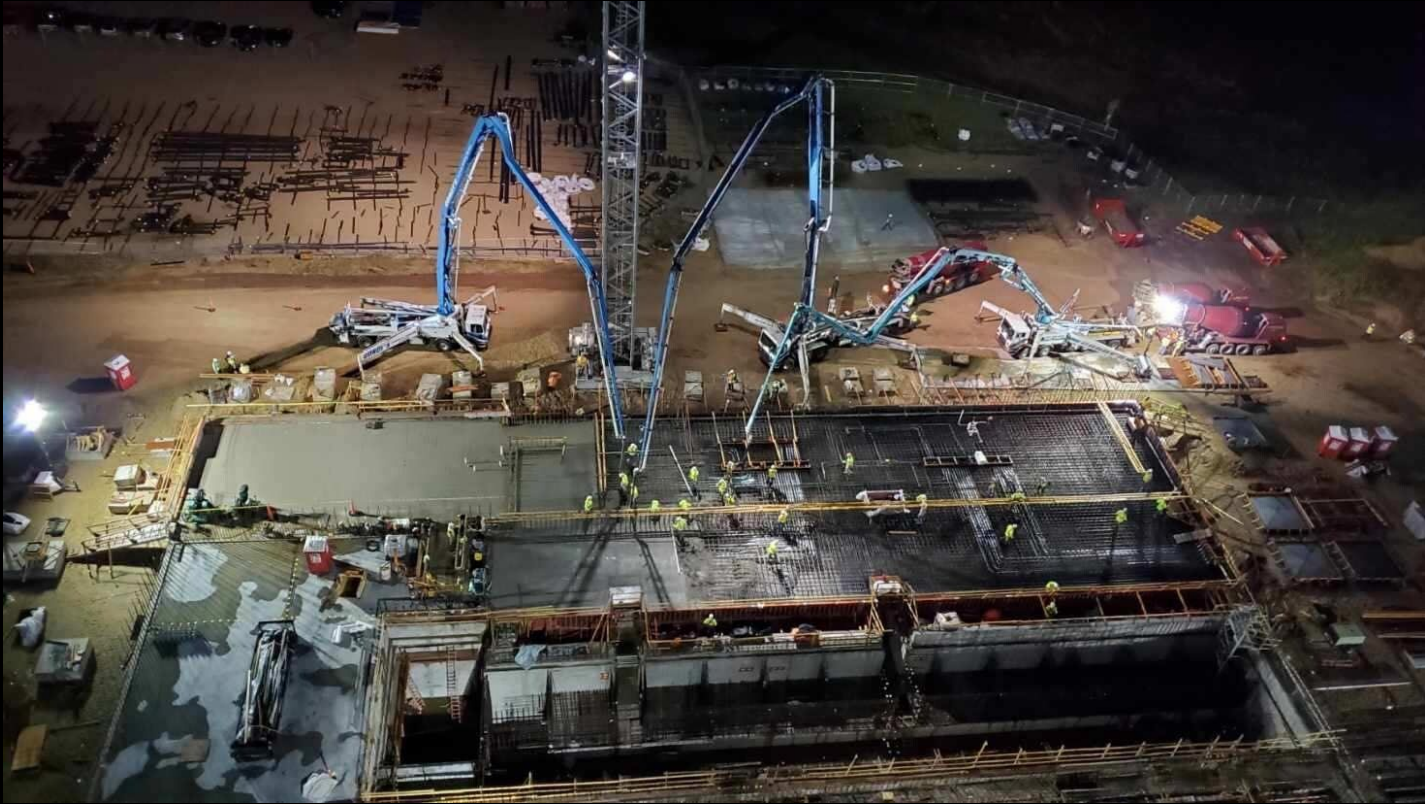
Making the Academic a Reality



Making the Academic a Reality



Making the Academic a Reality



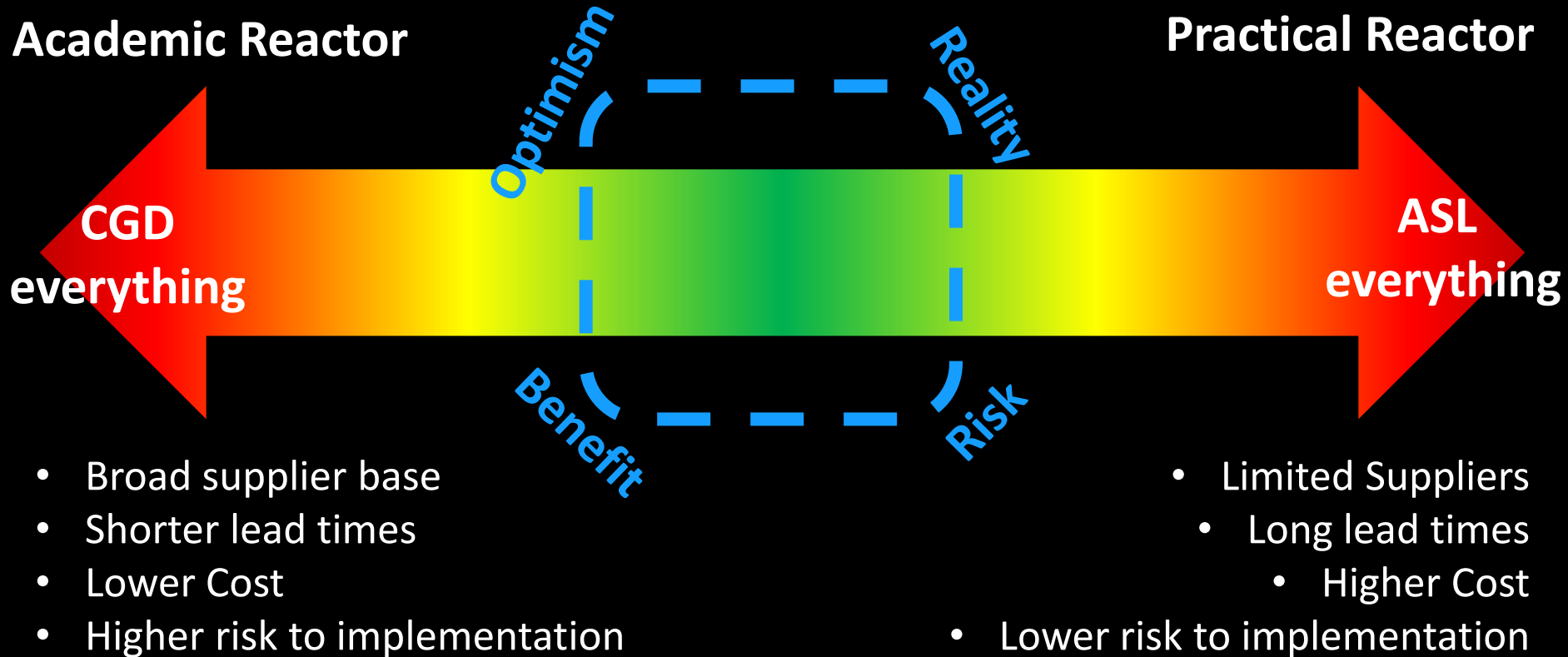
Making the Academic a Reality



Making the Academic a Reality



Commercial Grade Dedication - Challenges



Caveats & Acknowledgements

Neither approach will eliminate all causes of delays and overruns

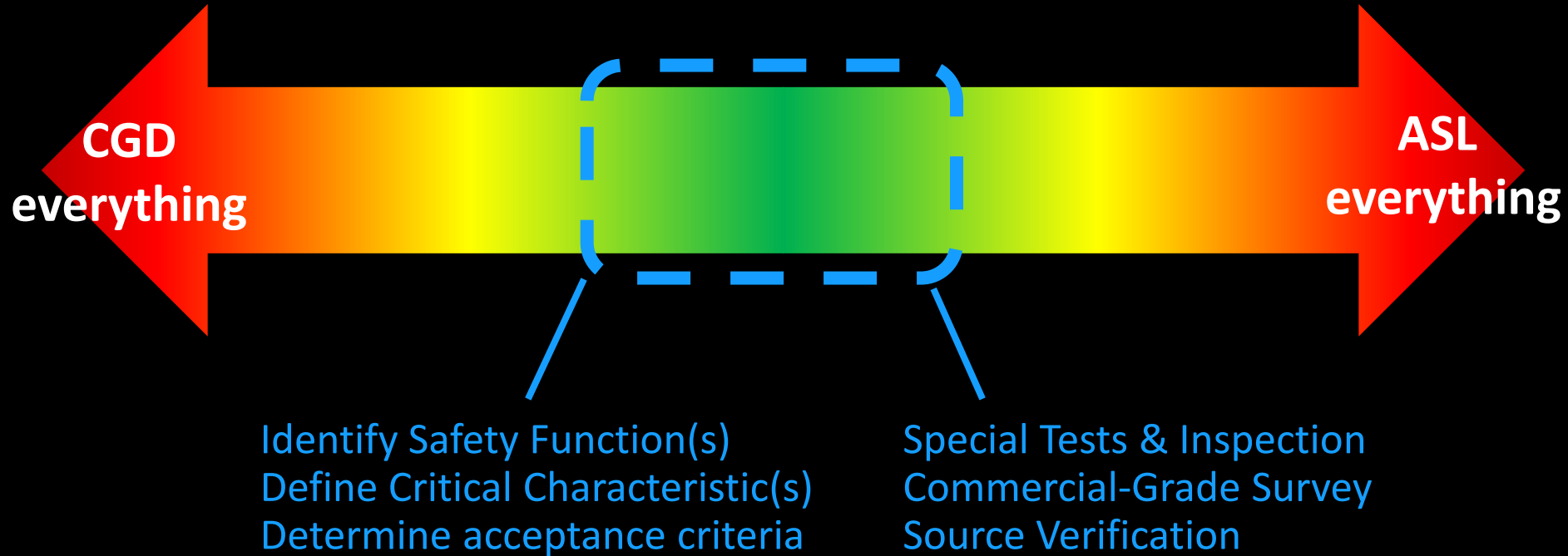
Non-Conformances



Interference & Fit-up



Commercial Grade Dedication – Finding the Sweet Spot



Existing Resources and Guidance

- NRC Reg Guide 1.164
- EPRI TR-106439
- EPRI 3002002982
- EPRI Report TR-017218
- NEI 17-06
- IEEE Std 323
- DOE-HDBK-1230-2019
- EPRI CBT
- NEI workshops/training

Is this enough?

***In-person training,
workshops, and practice
increase confidence
and application.***

Looking Forward: What about computational software?

- Manufacturing advances outpacing computational capabilities
- New codes and methods, e.g. NEAMS tools, suitable for proof-of-concept, prototyping, testing.
- V&V is a long way off, and often requires experimental benchmarks



Closing thoughts

- CGD is an important to the advanced reactor community
- CGD is not a magic bullet for cost and schedule concerns
- Choosing to CGD (or not) should be weighed carefully based on the item's function and the ability to verify its critical characteristics
- More workshops / training needed to increase confidence in success
- More attention should be given to new/emerging software V&V